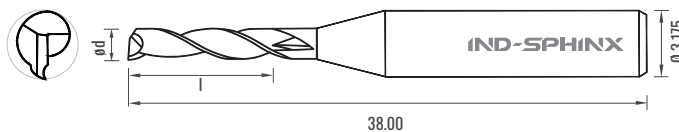


PTFE

Polymide



RHRC

APPLICATION

Routing teflon and flexible boards
PE, PTFE, Polymide

Ø d DIAMETER	l FLUTE LENGTH mm
0.40	2.00
0.50	3.00
0.60	3.00
0.80	3.00
1.00	3.00
1.20	4.00
1.40	4.00
1.50	4.00
1.60	5.00
1.80	5.00
2.00	8.00
2.40	8.00
2.50	9.00
3.00	9.00
3.175	9.00

On request Inch / Special dimensions / Shank 3.00mm

FEATURES & BENEFITS

For material producing long chips
Thin prepregs routing

RECOMMENDED PARAMETERS FOR ROUTING			
Material	PE	PTFE	POLYIMIDE
Cutting Speed m/min	100 -120	100 -120	100 -120
Ø d mm	f microns		
0.40	4	4	4
0.60	6	6	6
0.80	8	8	8
1.00	10	10	10
1.20	14	14	14
1.60	25	25	25
2.00	35	35	35
2.40	40	40	40
3.00	45	45	45
3.175	50	50	50
Ød Tool Diameter	f Chip Load		

Tabulated parameters provide guidelines which acts as starting points for optimising speeds and feeds at the user's end.

PACKING

10 tools per pack
50 tools per pack



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