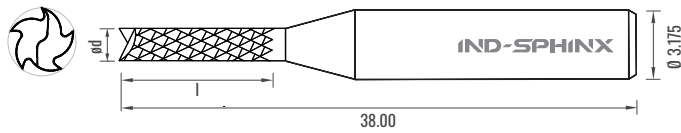


FR4



APPLICATION

Diamond patterned router used for routing contours in PCBs manual feeding machines

Ø d DIAMETER	l FLUTE LENGTH	mm
2.00	13.00	
2.40	13.00	
3.00	13.00	
3.175	13.00	

On request Inch / Special dimensions / Shank 3.00mm

FEATURES & BENEFITS

Extended flute for manual machining

RECOMMENDED PARAMETERS FOR ROUTING FR4			
Ød mm	N RPM	F _{x-y} m/min	F _z m/min
2.00	30000	1.0 - 1.4	0.5
2.40	25000	1.0 - 1.4	0.5
3.00	20000	1.0 - 1.3	0.5
3.175	20000	1.0 - 1.3	0.5
Ød Tool Diameter	N Spindle Speed	F _{x-y} Table Feed	F _z Z-Feed Rate

Tabulated parameters provide guidelines which acts as starting points for optimising speeds and feeds at the user's end.

PACKING

10 tools per pack
50 tools per pack



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